

AND STONE TO CRACK

AND CRUMBLE.

OFF, A PROCESS

CALLED SPALLING.

EFFLORESCENCE.

SO A WALL IS BUILT TO BE A **SYSTEM**.

MORTAR IS THE SOFTER COMPONENT.

BECAUSE IT IS SOFTER, IT LETS WATER AND SALTS PASS THROUGH INSTEAD OF MOVING INTO THE BRICKS AND CAUSING DAMAGE. ROOF LEAKS

MASONRY

SALTS

PRECIPITATION

GROUNDWATER

SINCE MORTAR
IS REPLACEABLE,
A PROCESS
CALLED REPOINTING,
IT SACRIFICES
ITSELF FOR THE
GOOD OF THE
SYSTEM.

BUT FOR THE SYSTEM TO WORK, THE MORTAR HAS TO BE SOFTER THAN THE MASONRY IT HOLDS TOGETHER.

THE BASIC RECIPE FOR HISTORIC MORTAR IS SIMPLE.

WATER



LIME IS MADE BY BURNING LIMESTONE OR SEASHELLS.

> THE INTENSE HEAT CREATES A NEW COMPOUND CALLED QUICKLIME THAT CAN THEN BE PULVERIZED.



WHEN MORTAR IS NEEDED, SAND AND WATER ARE ADDED.

> SAND PROVIDES STABILITY. WATER CATALYZES A CHEMICAL REACTION WITH LIME.



THIS REACTION, CALLED CARBONATION, LETS THE MORTAR CREEP INTO THE PORES OF THE BRICK OR STONE.

WHEN IT HARDENS, IT CREATES A LASTING BOND WITH THE MASONRY.



FOR THOUSANDS OF YEARS, THIS RECIPE WORKED, BUT AS MASONRY MATERIALS GOT HARDER OVER TIME, OTHER THINGS HAVE BEEN ADDED TO MORTARS TO MAKE THEM COMPATIBLE.

EARLY MAN

CLAY AND MUD IS HAND-MOLDED AND SUN-DRIED TO MAKE BRICKS AND ADOBE.

LEAST HARD

c. 30 BC

ROMANS BEGIN ADDING VOLCANIC ASH TO LIME, SO THAT IT CAN HARDEN IN WET AREAS. BRICKS ARE MADE OF SPECIAL CLAYS AND FIRED IN FACTORY KILNS.

LATE 1800s

EARLY 1900s

SOME PORTLAND CEMENT IS INTRODUCED INTO MORTAR MIXES TO HARDEN THEM. MID-1940s

AFTER WWII, PORTLAND CEMENT ALL BUT REPLACES THE MUCH SOFTER LIME IN MORTARS.

MOST HARD



